


Drw. nr.	Contents of drawing			Date	Rev.	Rev. date
LRSP600AE-1	Support studs			21.09.2011	.	.
LRSP600AE-2	Adjustable fastener			21.09.2011	.	.
LRSP600AE-3	Plinth & Sill & Cover flashings			21.09.2011	.	.
LRSP600AE-4	Eaves flashings			21.09.2011	.	.
LRSP600AE-5	Storm & Reverse flashings			21.09.2011	.	.
LRSP600AE-6	Fastening screws			21.09.2011	.	.
LRSP600AE-7	Fastening screws			21.09.2011	.	.
LRSP600AE-8	Sealings			21.09.2011	.	.
City sector		Block	Site/Reg. nr.	File nr.		
Building type			Drawing type Nr.			
Building, Name and address			Contents of drawing			Scale
			Liberta Cor-Ten 600 ACCESSORIES			
Date 21.09.2011	Designer Ruukki		Work nr.	Work nr.	Drw. nr.	Rev.
Drawn by	Checked					



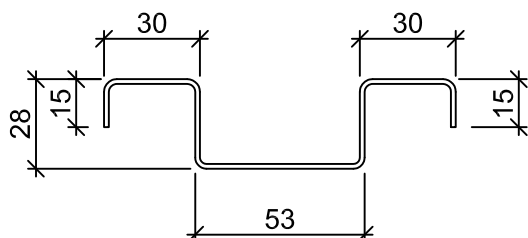
Contents of drawing

Liberta Cor-Ten 600
Accessories
Support studs

Date 21.09.2011	Rev. date .	Work nr. .	Drw. nr. LRSP600AE-1	Rev. .
Drawn by Ruukki	Rev. .		File nr. .	
Scale 1:2.5	Building .			

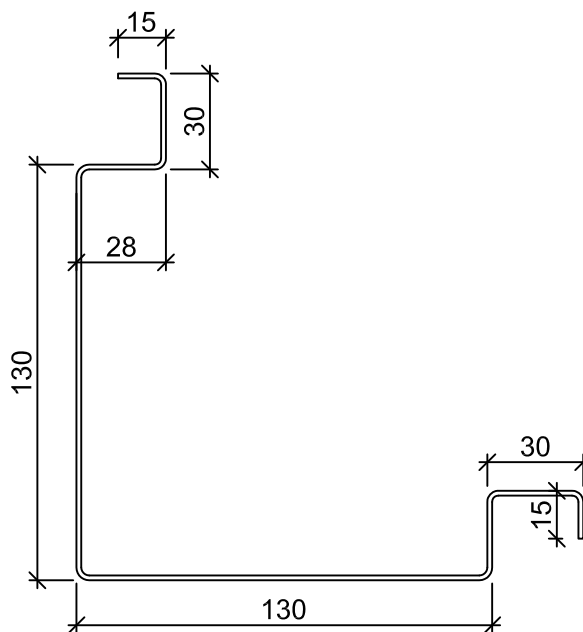
A SUPPORT STUD CA1SS3

band width = 189
t = 1.50 (steel: Cor-Ten A)
L = 100 - 4 000



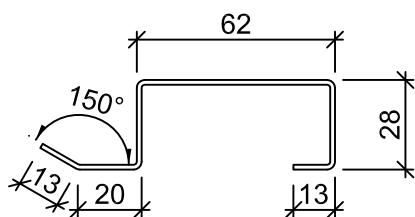
B SUPPORT STUD CORNER CA1SSC2

band width = 396
t = 1.50 (steel: Cor-Ten A)
L = 100 - 4 000



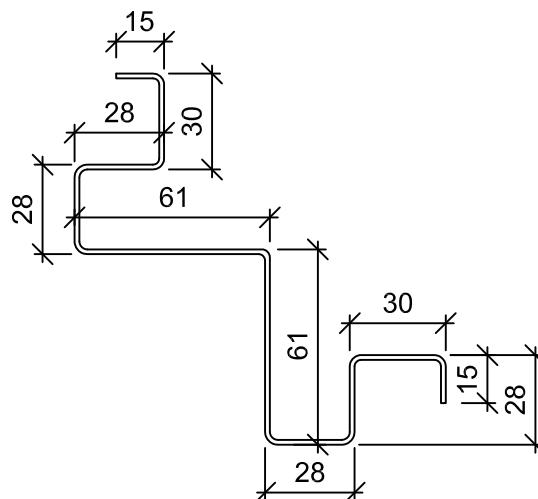
C SUPPORT STUD CA1RS2

band width = 156
t = 1.50 (steel: Cor-Ten A)
L = 100 - 4 000



D SUPPORT STUD CORNER CA1SSC4

band width = 312
t = 1.50 (steel: Cor-Ten A)
L = 100 - 4 000





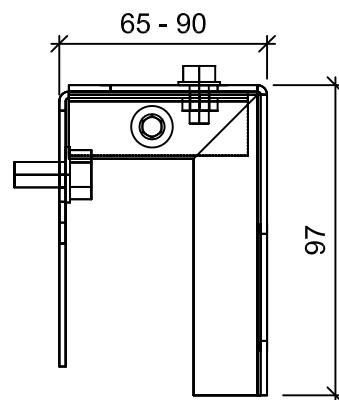
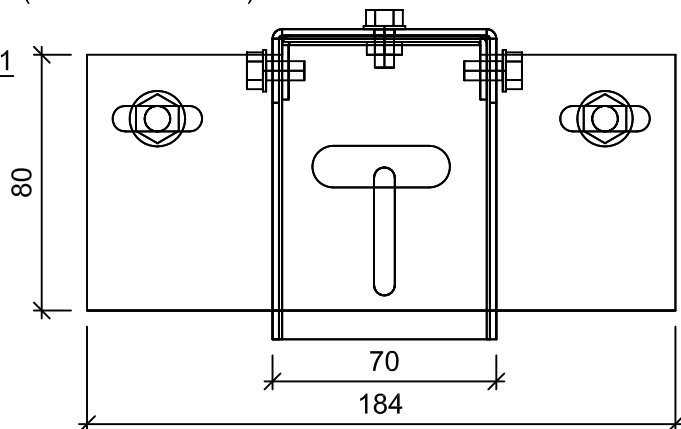
Contents of drawing

Liberta Cor-Ten 600
Accessories
Adjustable fastener

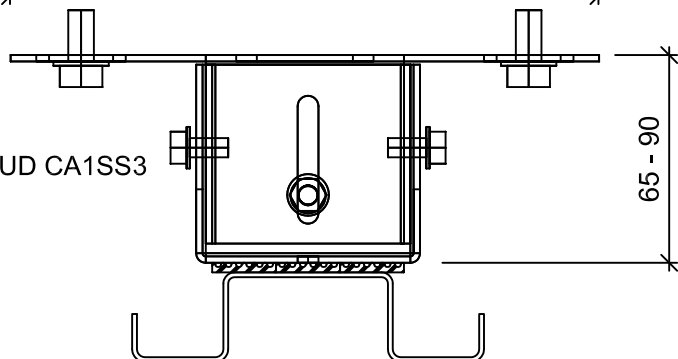
Date 21.09.2011	Rev. date .	Work nr. .	Drw. nr. LRSP600AE-2	Rev. .
Drawn by Ruukki	Rev. .		File nr. .	
Scale 1:2.5	Building .			

A ADJUSTABLE FASTENER CAFRSP
t = 2.00 (steel: zinc coated)

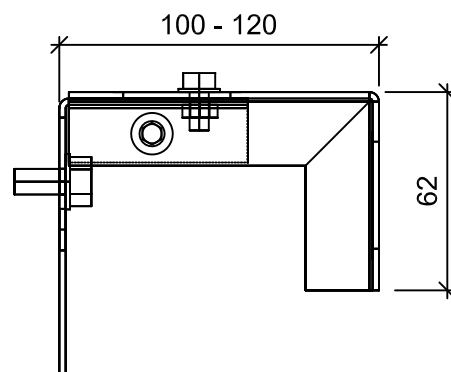
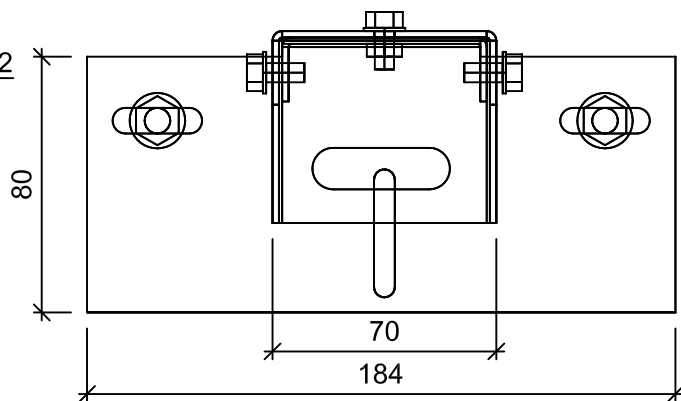
ADJUST 1



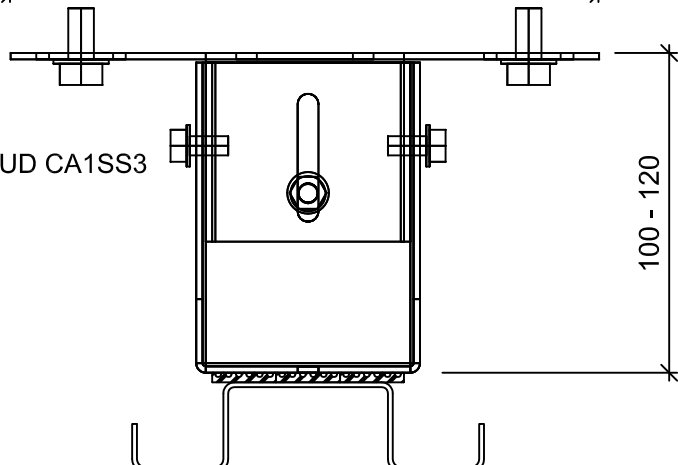
EXAMPLE:
CAFRSP
+ SUPPORT STUD CA1SS3



ADJUST 2



EXAMPLE:
CAFRSP
+ SUPPORT STUD CA1SS3





Contents of drawing

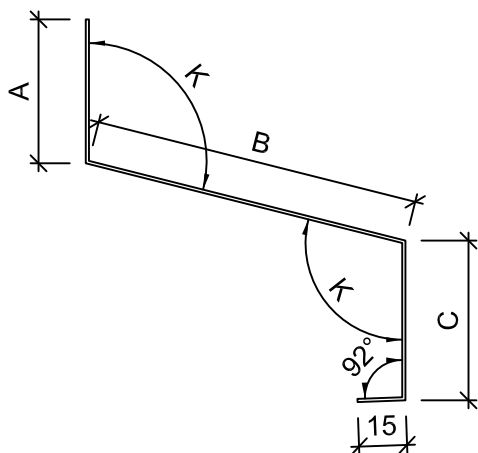
Liberta Cor-Ten 600
Accessories
Plinth & Sill & Cover flashings

Date 21.09.2011	Rev. date .	Work nr. .	Drw. nr. LRSP600AE-3	Rev. .
Drawn by Ruukki	Rev. .			
Scale 1:2.5	Building .		File nr. .	

A PLINTH FLASHING CA1P2X

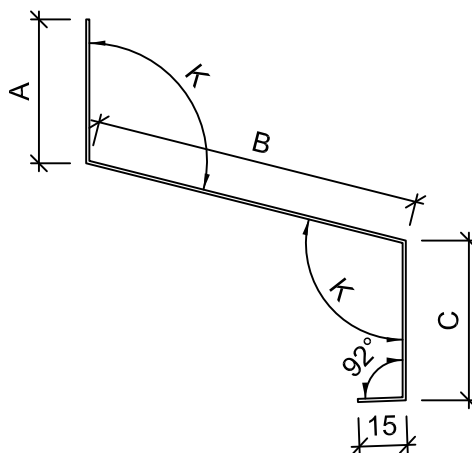
t = 1.00 (steel: Cor-Ten A)
L = 100 - 3 050
Amin = 12, Bmin = 12, Cmin = 12

CA1P2X-	A	B	C	K	band width
CA1P2X-1
CA1P2X-2
CA1P2X-3

**B SILL FLASHING CA1S2X**

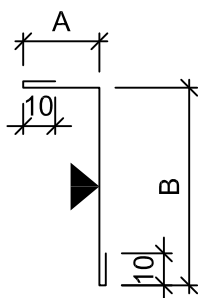
t = 1.00 (steel: Cor-Ten A)
L = 100 - 3 050
Amin = 12, Bmin = 12, Cmin = 12

CA1S2X-	A	B	C	K	band width
CA1S2X-1
CA1S2X-2
CA1S2X-3

**C COVER FLASHING CA1C10X**

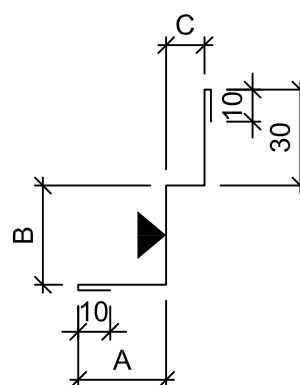
t = 0.60 (steel: PVDF, epoxy + powder matt)
t = 0.70 (aluminium)
L = 100 - 3 050
Amin = 12, Bmin = 12

CA1C10X-	A	B	band width
CA1C10X-1	.	.	.
CA1C10X-2	.	.	.
CA1C10X-3	.	.	.

**D COVER FLASHING CA1C15X**

t = 0.60 (steel: PVDF, epoxy + powder matt)
L = 100 - 3 050
Amin = 12, Bmin = 12, Cmin = 12

CA1C15X-	A	B	C	band width
CA1C15X-1
CA1C15X-2
CA1C15X-3





Contents of drawing

Liberta Cor-Ten 600
Accessories
Eaves flashings

Date 21.09.2011	Rev. date .	Work nr. .	Drw. nr. LRSP600AE-4	Rev. .
Drawn by Ruukki	Rev. .			
Scale 1:2.5	Building .	File nr. .		

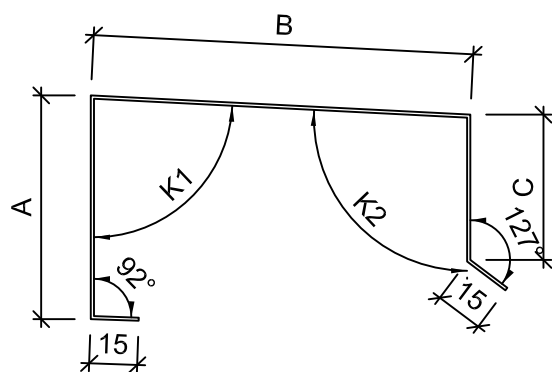
A EAVES FLASHING CA1E3X

t = 1.00 (steel: Cor-Ten A)

L = 100 - 3 050

Amin = 20, Bmin = 40, Cmin = 15

CA1E3X-	A	B	C	K1	K2	band width
CA1E3X-1
CA1E3X-2
CA1E3X-3



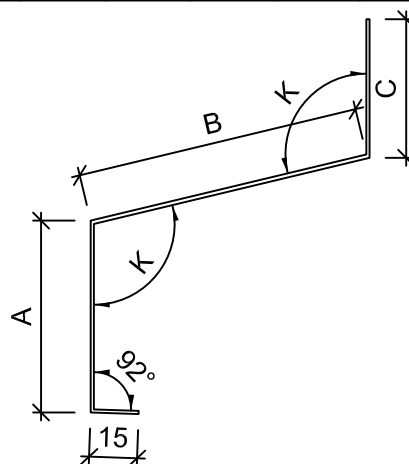
B EAVES FLASHING CA1E4X

t = 1.00 (steel: Cor-Ten A)

L = 100 - 3 050

Amin = 12, Bmin = 12, Cmin = 12

CA1E4X-	A	B	C	K	band width
CA1E4X-1
CA1E4X-2
CA1E4X-3





Contents of drawing

Liberta Cor-Ten 600
Accessories
Storm & Reverse flashings

Date 21.09.2011	Rev. date .	Work nr. .	Drw. nr. LRSP600AE-5	Rev. .
Drawn by Ruukki	Rev. .			
Scale 1:2.5	Building .	File nr. .		

A STORM FLASHING CA1ST1X

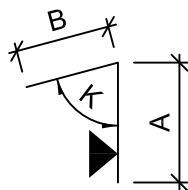
t = 0.60 (steel: PVDF, epoxy + powder matt)

t = 0.70 (aluminium)

L = 100 - 3 050

Amin = 10, Bmin = 10

CA1ST1X-	A	B	band width
CA1ST1X-1	.	.	.
CA1ST1X-2	.	.	.
CA1ST1X-3	.	.	.

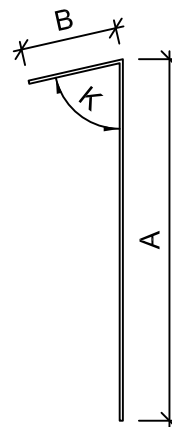
**B STORM FLASHING CA1ST2X**

t = 1.00 (steel: Cor-Ten A)

L = 100 - 3 050

Amin = 12, Bmin = 12

CA1ST2X-	A	B	band width
CA1ST2X-1	.	.	.
CA1ST2X-2	.	.	.
CA1ST2X-3	.	.	.

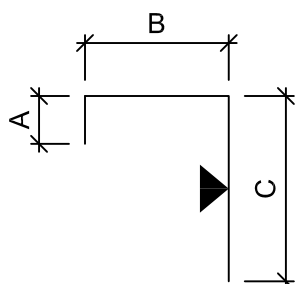
**C REVERSE FLASHING CA1R1X**

t = 0.60 (steel: PVDF, epoxy + powder matt)

L = 200

Amin = 10, Bmin = 12, Cmin = 10

CA1R1X-	A	B	C	band width
CA1R1X-1
CA1R1X-2
CA1R1X-3





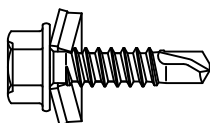
Contents of drawing

Liberta Cor-Ten 600
Accessories
Fastening screws

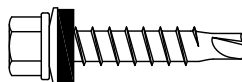
Date 21.09.2011	Rev. date .	Work nr. .	Drw. nr. LRSP600AE-6	Rev. .
Drawn by Ruukki	Rev. .			
Scale 1:1	Building .	File nr. .		

A SCREW S3H48020D03A4

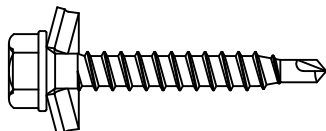
Size:
diameter 4.8 mm, length 20 mm
Head:
8 mm, hexagon
Material:
austenitic stainless steel
Washer:
14 mm, aluminium with vulcanized EPDM rubber
Drilling capacity:
3 mm
Manufacturer:
SFS intec, code SD3-S-A14-4.8x20

**B SCREW S3H4825D4S9.5**

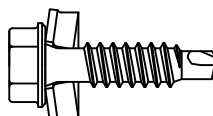
Size:
diameter 4.8 mm, length 25 mm
Head:
1 / 4 " (6.35 mm), hexagon
Material:
austenitic stainless steel
Washer:
9.5 mm, aluminium with vulcanized EPDM rubber
Drilling capacity:
4 mm
Manufacturer:
Ferrometal,
code PORAR 6K A2+RUSP 4.8X25+TIIV D=9.5MM

**C SCREW S3H48035WA4**

Size:
diameter 4.8 mm, length 35 mm
Head:
8 mm, hexagon
Material:
austenitic stainless steel
Washer:
14 mm, aluminium with vulcanized EPDM rubber
Manufacturer:
SFS intec, code SW2-S-A14-4.8x35

**D SCREW S3H55022L02A4**

Size:
diameter 5.5 mm, length 22 mm
Head:
8 mm, hexagon
Material:
austenitic stainless steel
Washer:
14 mm, aluminium with vulcanized EPDM rubber
Drilling capacity:
2 mm
Manufacturer:
SFS intec, code SL2-S-A14-5.5x22





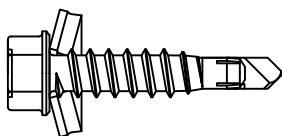
Contents of drawing

Liberta Cor-Ten 600
Accessories
Fastening screws

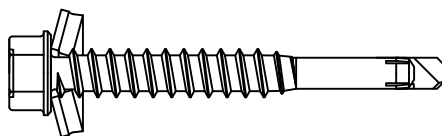
Date 21.09.2011	Rev. date .	Work nr. .	Drw. nr. LRSP600AE-7	Rev. .
Drawn by Ruukki	Rev. .			
Scale 1:1	Building .	File nr. .		

A SCREW S3H60029D03S6

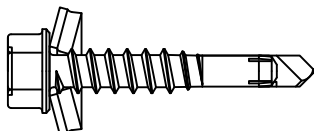
Size:
diameter 6 mm, length 29 mm
Head:
8 mm, hexagon
Material:
austenitic stainless steel
Washer:
16 mm, austenitic stainless steel with
vulcanized EPDM rubber
Drilling capacity:
3 mm
Manufacturer:
SFS intec, code SX3/9-S16-6x29

**B SCREW S3H60050D03S6**

Size:
diameter 6 mm, length 50 mm
Head:
8 mm, hexagon
Material:
austenitic stainless steel
Washer:
16 mm, austenitic stainless steel with
vulcanized EPDM rubber
Drilling capacity:
3 mm
Manufacturer:
SFS intec, code SX3/20-S16-6x50

**C SCREW S3H55033D05S6**

Size:
diameter 5.5 mm, length 33 mm
Head:
8 mm, hexagon
Material:
austenitic stainless steel
Washer:
16 mm, austenitic stainless steel with
vulcanized EPDM rubber
Drilling capacity:
5 mm
Manufacturer:
SFS intec, code SX5/8-S16-5.5x33

**D SCREW S3T46025PS1**

Size:
diameter 4.6 mm, length 25 mm
Head:
Torx T25
Material:
austenitic stainless steel
Washer:
11 mm, austenitic stainless steel with
vulcanized EPDM rubber
Manufacturer:
SFS intec, code TSW-S-D10-S11-4.6x25



Contents of drawing

Liberta Cor-Ten 600
Accessories
Sealings

Date 21.09.2011	Rev. date .	Work nr. .	Drw. nr. LRSP600AE-8	Rev. .
Drawn by Ruukki	Rev. .			
Scale 1:1	Building .		File nr. .	

A SEALING STRIP EA3SS410

Size:

width 10 mm, thickness 4 mm

Material:

closed-cell polyethylene plastic,
one-sided adhesive tape



B SEPARATING STRIP EPDM CA3SE410

Size:

width 10 mm, thickness 4 mm

Material:

EPDM cellular rubber,
one-sided glass fibre reinforced adhesive tape



C SEPARATING STRIP EPDM CA3SE420

Size:

width 20 mm, thickness 4 mm

Material:

EPDM cellular rubber,
one-sided glass fibre reinforced adhesive tape



D SEPARATING PIECE EPDM CA3SP814

Size:

width 14 mm, thickness 8 mm

Material:

EPDM rubber, hardness 65 °shA

